EFFICIENT GAS ROOFTOP UNITS FOR COMMERCIAL BUILDINGS: System Requirements and Compliant Equipment

Introduction

Throughout the United States, rooftop units (RTUs) supply heating and/or cooling to meet the thermal comfort requirements of commercial buildings. In the Northwest states of Idaho, Montana, Oregon and Washington more than 400,000 RTUs exist, and more than half include a standard gas furnace module with 80% thermal efficiency. The Northwest Energy Efficiency Alliance's (NEEA) research indicates higher performance RTUs exist that utilize heat or energy recovery ventilators, or improved cabinet design.

Traditionally thermal efficiencies greater than 90% have been possible by using secondary heat exchangers that capture a greater percent of the combustion energy. However, other energy-saving measures can be incorporated into RTU design that can achieve comparable results without the need for a condensing system. NEEA's research indicates insulation and higher performance dampers save considerable energy at small incremental costs. Heat and energy recovery equipment can also be installed on RTUs that introduce outside air and provide up to 40% total HVAC savings. These measures would be expected to bring similar results in all-electric and hybrid RTUs

The highest-performing RTUs incorporate a combination of energy-saving features, including high insulation values, low-leakage dampers, and heat or energy recovery.

For additional information and resources, visit: betterbricks.com/rtu.

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Purpose and scope

This specification provides guidance to manufacturers and market actors for developing and delivering efficient RTUs that reliably deliver heating energy savings in Northern climates and are easy to install as a direct replacement for existing RTUs. The end goal of this effort aims to make efficient RTUs common practice for all commercial replacement and new construction RTUs.

Equipment Types

This specification covers commercial packaged RTUs that may or may not also provide ventilation air and/or cooling, in addition to space heating.

Also covered by this specification are specialized RTUs with the primary function of providing outside air to a building that are capable of heating and other air treatment of the outside air. Such systems include dedicated outdoor air systems (DOAS) which provide 100% outdoor air for building ventilation to maintain indoor air quality and make-up air units (MAU) which provide 100% outdoor air to offset exhausted or exfiltrated air to prevent negative pressure within a building.

Applications

Heating capacity and percent of outside air processed through the RTU are the primary application differences to support the heating and indoor air quality needs of commercial buildings. Outside ventilation air can vary from 0-100%. The RTUs with larger outside air percentages (>60%) include DOAS and MAUs.1 However, the majority of RTUs supply around 30% outside air or less for ventilation. The capacity of these units varies widely, but in the Northwest 80% of installed units have a capacity of 10 tons or less.²

Climate

This specification intends to ensure high performance in heating dominant climates,³ or locations in North America within the International Energy Conservation Code climate zones 4 or higher,⁴ herein referred to as "Northern climates."

Valuing Efficiency in RTUs (CSA P.8 Standard)

The most common efficiency metric used for commercial furnaces in the United States, thermal efficiency, focuses on the burner efficiency and therefore does not account for a variety of efficiency opportunities in RTUs. CSA Group, an international standards organization, has developed a new metric to better value efficiency in RTUs. This new metric serves as a valuable tool for NEEA and other efficiency entities to set meaningful performance targets for programs and guidelines.

CSA P.8 is a standard for thermal efficiencies of industrial and commercial gas-fired packaged furnaces published by the CSA Group. The CSA P.8 standard (Edition 3.0)⁵ is undergone revisions that include both a test procedure and a calculation method to calculate a new efficiency metric, the Total Heating Season Coefficient of Performance (TCOP_{HS}). TCOP_{HS} includes factors that influence total equipment efficiency and energy consumption to better represent the energy an RTU will actually consume during the heating season.

These factors include burner efficiency, total enclosure heat losses, fan energy consumption, and heat gains from heat recovery. The new $TCOP_{HS}$ metric establishes a realistic, consistent point of comparison that includes all of the most important elements of RTU design that affect energy consumption. The performance path of this specification includes $TCOP_{HS}$ targets to allow for more flexible options in meeting each tier.

¹ Past NEEA research indicates DOAS and MAUs make up 6% of the installed RTUs and 12% of the installed RTU capacity in the Northwest.

² Northwest Energy Efficiency Alliance's 2014 Commercial Building Stock Assessment

³ NEEA defines heating dominant climates as with 4,000 heating degree days or higher and average ambient winter temperatures below 60 degrees Fahrenheit; however this is not a program requirement.

⁴ https://basc.pnnl.gov/images/iecc-climate-zone-map

⁵ https://www.csagroup.org/store/product/CSA%20P.8:22/

System requirements

The following system requirements include two Efficient RTU Tiers. Additionally, each Tier can be met through one of two paths:

- 1. A prescriptive path defining specific RTU characteristic requirements.
- 2. A performance path using the CSA P.8 efficiency metric, TCOP_{HS}, to allow a manufacturer to meet efficiency requirements in the method best suited to their product line. NEEA has developed a calculator to help manufacturers calculate their products TCOP_{HS} values.

	Tier 1	Tier 2
Prescriptive Path	All Tier 1 efficient RTU requirements	Tier 1 efficient RTU requirements plus heat/energy recovery
Performance Path (Draft)	TCOP _{HS} >= 0.65	TCOP _{HS} >= 0.80

Tier 1 Requirements

Tier 1: Prescriptive Path Requirements		
Thermal Efficiency	>= Minimum Federal Standard	
Insulation	 Cabinet shall be thermally insulated: All panels (Door liners, top panels, divider panels, and mullions) adjacent to conditioned air, including the base, shall be fully insulated with a minimum of R-12. Insulation exposed to supply air must either be cleanable foil-faced with sealed edges or be sealed within double-wall cabinet to ensure no insulation fibers enter the airstream. 	
Outdoor and Return-Air Mixing Dampers	Damper leakage rate shall be no greater than the rate described in ASHRAE/IESNA 90.1-2019 Table 6.4.3.4.3	
Tier 1: Performance Path Requirements		
TCOPHS	>=0.65, as measured by CSA P.8 – Edition 3.0 or NEEA's TCOP calculator	

Tier 2 Requirements

Tier 2: Prescriptive Path Requirements (in addition to Tier 1 Requirements)			
Heat or Energy Recovery	The unit must be equipped with a heat or energy ventilator that that allows for energy recovery (sensible or total) between the exhaust and ventilation air steams		
Tier 2: Performance Path Requirements			
ТСОР _н	>=0.80, as measured by CSA P.8 – Edition 3.0 or NEEA's TCOP calculator		

Other Requirements

General

- Unit shall meet Federal minimum standards and any other applicable local energy codes and standards.
- Unit shall comply with all UL, NFPA, and local safety code requirements.

Indoor Air Quality

- Unit shall be equipped with a filter that has a minimum efficiency reporting value (MERV) according to ASHRAE 52.2 as follows:
 - o 2-inch Minimum MERV 7, Factory-Installed for use during construction
 - o 2-inch pleated Replacement Set: Minimum MERV 8
- Filter compartment shall have a hinged, gasketed, access panel on one side of cabinet to allow for easy filter removal.

Design and installation guidelines

The following guidelines are not mandatory requirements to meet this specification but offer best practices for sizing and installation of RTUs.

Sizing

- The unit load and sizing should be calculated in accordance with the section "Load and Energy Calculations" from the most recent version of the ASHRAE Fundamentals Handbook.6
- Unit should include roof curb or curb adapter appropriate for installation.

Installation

- For Condensing RTUs only: Condensate Management
- RTUs installed with a condensing heat exchanger should follow condensate management best practices specific to the application and location, identified in the report, "Condensing Gas Rooftop Unit Installation Tips and Best Practices," available at <u>betterbricks.com/resources/condensing-gas-rooftop-unit-c-rtuinstallation-tips-and-best-practices</u>

⁶ In the 2017 ASHRAE Fundamentals Handbook, "Load and Energy Calculations" is chapters 14 through 19.

Compliant Equipment

The following currently available Efficient Gas RTU equipment meets the minimum equipment performance requirements based on the Prescriptive Path tables above:

Manufacturer	Product Line / Model #	Customization Required		
Tier 1				
Aaon	RQ			
Aaon	RN			
Aaon	RZ / RZ-A	With optional low leakage dampers included		
Daikin Applied	Rebel Applied / DPSA			
Daikin Applied	Rebel (16-28 tons cooling capacity sized units) / DPS	With optional low leakage dampers included		
Trane	Horizon / OAXD	With optional low leakage dampers included		
Valent	DOAS Rooftop / VX	With optional low leakage dampers included		
Tier 2: Heat Recovery				
Aaon	RQ	With optional ERV included		
Aaon	RN	With optional ERV included		
Aaon	RZ / A	With optional low leakage dampers and ERV included		
Daikin Applied	Rebel Applied / DPSA	With optional ERV included		
Daikin Applied	Rebel (16-28 tons cooling capacity sized units) / DPS	With optional low leakage dampers and ERV included		
Greenheck	RVE (DOAS) / RVE ⁷			
Tempeff	RG (DOAS) ⁸			
Trane	Horizon / OAXD	With optional low leakage dampers and ERV included		
Valent	DOAS Rooftop / VX	With optional low leakage dampers and ERV included		

If your product meets the prescriptive path requirements and you would like it added to the compliant products list, please contact Jason Jones at <u>JJones@neea.org</u>.

⁷ This product comes standard with an ERV. The equipment is not available without an ERV, but the model does meet all Tier 1 requirements.

⁸ This product comes standard with an ERV. The equipment is not available without an ERV, but the model does meet all Tier 1 requirements.